



Technological Innovations in Space Robotics and On-Orbit Assembly: A Review of Current Progress

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Abstract

The rapidly expanding space economy and ambitious future exploration goals necessitate capabilities beyond simply launching monolithic spacecraft. On-orbit servicing (OOS), which includes inspection, repair, refueling, upgrading, and debris removal, is becoming increasingly vital for sustaining and enhancing space assets [1, 2, 10, 58, 60]. A critical subset of OOS is on-orbit assembly (OOA), the process of constructing larger structures in space from smaller components launched separately [7, 8, 9]. OOA is essential for building systems that are too large or complex to fit within existing launch vehicle fairings, such as large telescopes [7, 45, 46, 55, 56, 57, 88, 89, 90, 91], solar power stations [9], and future habitats or propellant depots [11, 12, 13]. Space robotics plays a central and indispensable role in enabling OOA, providing the dexterity, precision, and operational capability to perform complex manipulation and joining tasks in the challenging space environment [2, 21]. This article reviews the state of the art in robotic technologies applied to on-orbit assembly. We examine the key robotic systems and their capabilities developed through various international programs and missions. We detail significant past and current projects that have demonstrated or are developing OOA technologies, highlighting the progress made. Finally, we discuss the key technical challenges that remain and outline future directions in this transformative field, drawing upon a comprehensive body of research and development [1-93].

Keywords

Space Robotics, On-Orbit Assembly, Space Technology, Robotics in Space, Autonomous Systems, Space Exploration, Orbital Manufacturing, Satellite Assembly, Robotic Arms, Space Infrastructure, Space Missions, Orbital Assembly Technologies, Space Engineering, Spacecraft Design, In-Space Manufacturing, Space Robotics Systems.

INTRODUCTION

Since the dawn of the space age, access to space has primarily relied on the concept of designing spacecraft as monolithic units constrained by the volume and mass limitations of launch vehicles [10, 58]. While deployment mechanisms allow structures like solar arrays and antennas to unfold once in orbit, there is a fundamental limit to the size and complexity achievable through deployment alone [8]. Future large-scale space infrastructure, including next-generation large aperture telescopes [7, 45, 46, 55, 56, 57, 88, 89, 90, 91], space solar power stations [9], in-space propellant depots, and potentially components for lunar [12, 13] or deep-space gateways [11], will exceed these limits. On-orbit assembly (OOA) offers a compelling solution, enabling the construction of significantly larger and more complex systems by transporting components to orbit and assembling them autonomously or semi-autonomously in the space environment [7, 8, 9, 10, 14, 16, 17].

OOA is a key element within the broader domain of In-Space Servicing, Assembly, and Manufacturing (ISAM) [60], which aims to create a sustainable and flexible space ecosystem [10, 58]. ISAM encompasses a range of activities beyond simple assembly, including inspection, repair, refueling [3, 4, 5], and manufacturing in space [61, 66]. The ability to perform these operations robotically is crucial for extending the lifespan of existing satellites [4, 58, 55, 56], mitigating space debris, and building entirely new types of space assets that are otherwise impossible with current launch capabilities [7, 9, 55, 56, 85, 86].

Space robots are the linchpins of OOA. Operating in the challenging conditions of microgravity, vacuum, and extreme

temperatures, robots provide the necessary manipulation capabilities to capture free-floating components, maneuver large structures, align interfaces, and perform joining tasks such as fastening or welding [2, 21, 34]. Unlike ground-based robots, space robots must contend with unique challenges including coupled spacecraft-manipulator dynamics, limited communication bandwidth and time delays, radiation effects, and the lack of gravity or external reaction forces [35, 41, 42, 43, 44, 79].

This article provides a review of the technologies and progress specifically related to robotic on-orbit assembly. We will focus on the key robotic systems developed by various space agencies and commercial entities, highlight major missions and projects that have advanced OOA capabilities, and discuss the significant technical hurdles that still need to be overcome to realize the full potential of robotic assembly in space. The information presented is synthesized from the diverse body of work reflected in the provided references [1-93].

Robotic Technologies for On-Orbit Assembly (Adapted Methods Section)

Executing successful on-orbit assembly relies on a suite of specialized robotic technologies and capabilities. These are often developed and tested as part of broader on-orbit servicing or space manipulation programs [2, 21, 34, 42]. The core technological components for robotic OOA include:

1. **Space Manipulators:** These are the robotic arms designed to operate in space. Early examples include the Space Shuttle's Remote Manipulator System (SRMS), the Canadarm [20], which proved the concept of robotic manipulation in orbit. The Mobile Servicing System (MSS) on the International Space Station (ISS), encompassing Canadarm2 and the Special Purpose Dexterous Manipulator (SPDM), known as Dextre, represents a significant advancement [22, 23, 24, 25, 26]. Canadarm2 is a large, long-reach arm used for docking visiting vehicles and moving large ISS modules [23]. Dextre is a two-armed robot with finer manipulation capabilities, designed for maintenance tasks like replacing Orbital Replacement Units (ORUs), which involves assembly-like operations [22]. The European Robotic Arm (ERA) [28, 29] and the Japanese Experiment Module Remote Manipulator System (JEMRMS) [35, 36, 37] are other examples operating on the ISS [23]. China's space station features its own sophisticated manipulator, capable of both large-scale movement and fine manipulation [40, 41, 42, 43, 44]. Research also continues on smaller, more dextrous manipulators for future OOA needs [44]. The control of these manipulators is complex due to the coupled dynamics with the base spacecraft and the microgravity environment [35, 41, 42, 43, 44, 79].
2. **End-Effectors and Interfaces:** The "hands" of space robots, end-effectors are tools designed for specific tasks like grasping, grapppling, fastening, or connecting utilities [2, 34]. For OOA, specialized end-effectors are needed to interface with the components being assembled. This highlights the need for standardized connectors and interfaces on components to facilitate robotic handling and joining [72, 73, 74, 75, 89]. Concepts like Intelligent Building Blocks for On-Orbit Satellite Servicing (iBOSS) [72, 73, 74, 75, 89] propose modular satellite architectures with standardized interfaces designed for robotic assembly.
3. **Vision and Sensing Systems:** Accurate perception is paramount for robotic assembly. Cameras, lidar, proximity sensors, and force/torque sensors provide the robot with information about the environment, component locations, relative pose, and contact forces during manipulation and joining [2, 34, 35, 36, 37, 41, 42, 43, 44]. These systems are critical for tasks like rendezvous, docking, fine alignment of components, and verifying successful connections. Challenges include dealing with extreme lighting conditions (sun glare, deep shadow) and the lack of visual cues from dust or atmosphere.
4. **Robotic Mobility:** For assembling very large structures or accessing different parts of a complex satellite, the robot needs mobility. This can be achieved by mounting the manipulator on a mobile base (like the MSS on the ISS moves along trusses [23]), or by using free-flying robots. Free-flyers, such as NASA's Astrobee robots on the ISS [62, 63, 64, 65], demonstrate capabilities for autonomous navigation and inspection around a spacecraft [64, 65], which could be adapted for localized assembly tasks or supporting larger manipulators. The concept of orbital hopping maneuvers is being explored [64].
5. **Autonomy and Control Systems:** While early space robotics relied heavily on teleoperation, the complexity and time delays associated with OOA necessitate increasing levels of autonomy [2, 34, 79]. Robots need to perform tasks like component recognition, capture, alignment, and joining with minimal human intervention. This requires advanced control algorithms that can handle the unique dynamics of space robotics [35, 41, 42, 43, 44, 79] and on-board decision-making capabilities to react to unforeseen circumstances. Technologies demonstrated by missions like ETS-VII [80] and Orbital Express [53] have been foundational in proving autonomous rendezvous and manipulation.
6. **Simulation and Ground Testing:** Given the high stakes and cost of space missions, extensive ground testing and simulation are critical for validating OOA technologies and procedures [34, 78]. Facilities that can simulate microgravity, vacuum, and lighting conditions, along with representative hardware, are essential for de-risking operations [67, 78].

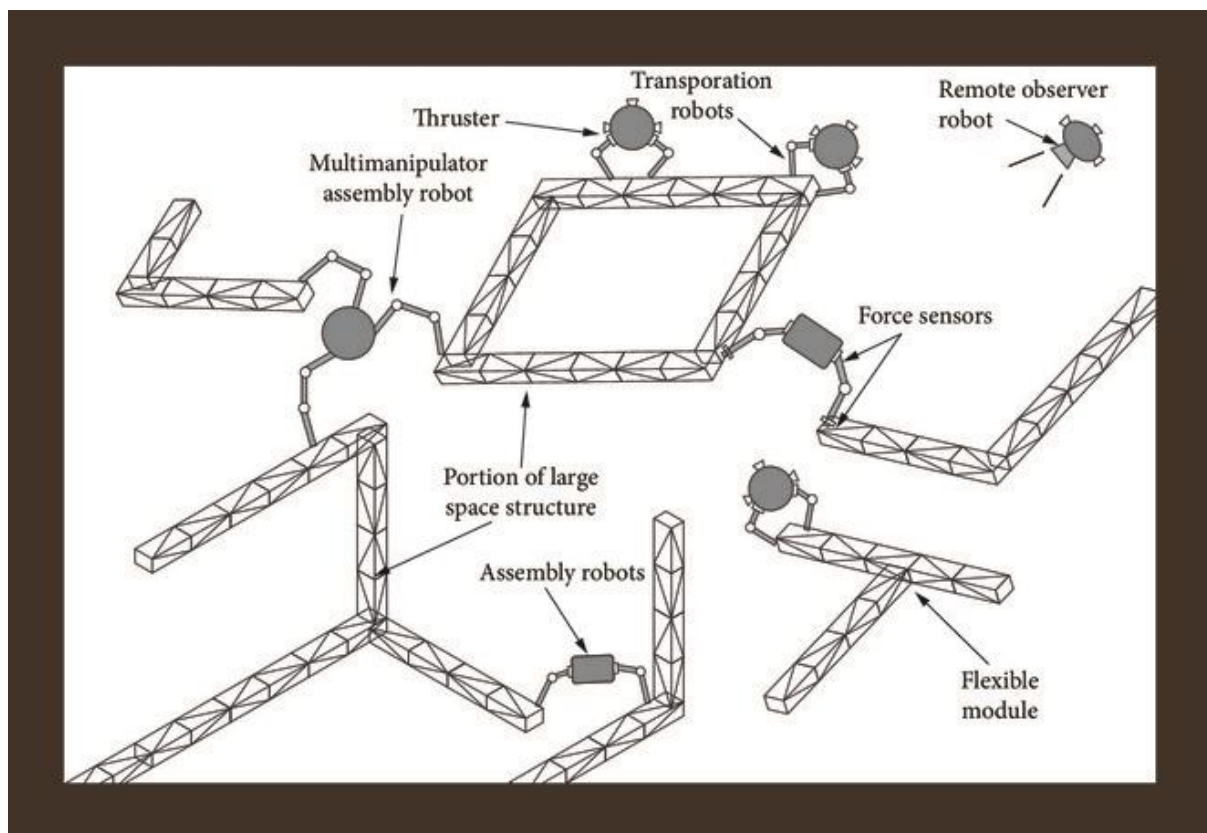


FIG. A Survey of Space Robotic Technologies for On-Orbit Assembly

Demonstrated Progress and Missions (Adapted Results Section)

The development of robotic OOA capabilities has been a gradual process, building upon the foundation laid by early space missions and increasingly sophisticated robotic demonstrators.

1. **Early Space Station Experience:** While primarily assembled through a combination of spacewalks (EVA) and manipulator assistance, the Skylab [19] and later the Mir space stations provided invaluable early experience in operating and maintaining modular structures in space. The ISS program, however, stands as the most prominent example of modular on-orbit assembly [19, 20, 22, 23, 24, 25, 26, 28, 29, 35, 36, 37]. Over many years, large modules were berthed and assembled using Canadarm2 [23, 24, 25, 26] and other robotic arms, alongside extensive EVA. Dextre's role in performing complex maintenance tasks on external components also provides significant heritage for future assembly operations [22].
2. **Key Robotic Demonstration Missions:**
 - o **ETS-VII (Japan, 1997):** This mission demonstrated fundamental technologies for OOS, including automated rendezvous, docking, and simple robotic manipulation tasks using its 6-DOF arm [80].
 - o **XSS Series (USA, 2003 onwards):** Small satellite missions like XSS-10 [47, 48] and XSS-11 [49] demonstrated crucial proximity operations capabilities around active satellites, essential prerequisites for rendezvous and assembly [50, 51]. The SUMO concept explored using a small satellite for orbital modification [52].
 - o **Orbital Express (USA, 2007):** A landmark mission demonstrating automated rendezvous and capture of a client satellite, followed by autonomous fuel transfer and ORU (assembly-like) replacement [53]. This proved many key OOS/OOA technologies.
 - o **Tiangong-2 and China Space Station (China, 2016 onwards):** China's space program has actively developed and tested space robotics. The Tianzhou cargo spacecraft has been used for on-orbit refueling verification [5, 6, 42]. The China Space Station features a large manipulator with advanced capabilities [40, 41, 42, 43, 44], and experiments on Tiangong-2 demonstrated robotic hand capabilities crucial for manipulation [43].
 - o **MEV-1/MEV-2 (USA, 2020 onwards):** Northrop Grumman's Mission Extension Vehicle is a commercial example of OOS, successfully docking with geostationary satellites to provide life extension services [4]. While primarily servicing, this demonstrates the reliability of robotic capture and docking.
 - o **OSAM-1 (formerly Restore-L) (USA, Planned):** NASA's On-orbit Servicing, Assembly, and Manufacturing 1 mission is designed to demonstrate refueling and, significantly, the assembly of a Ka-band antenna reflector on a client satellite [59, 60, 61]. This is a direct demonstration of OOA capabilities for a large structure component. The successor mission OSAM-2 focuses on manufacturing [61].

- o Archinaut (USA): This project by Maxar (formerly SSL) is developing and testing the capabilities for in-space robotic manufacturing and assembly of large structures [61, 66]. Ground testing of component assembly (CIRAS) has been conducted [67]. Dragonfly is a related NASA project [61].
 - o Astrobees (NASA/ISS, 2019 onwards): These free-flying robots inside the ISS serve as testbeds for autonomous navigation, vision, and manipulation [62, 63, 64, 65]. Their ability to perform complex maneuvers and interact with their environment is highly relevant for developing autonomy for future external assembly robots [64, 65]. Input is sought for their use [65].
 - o GITAI (Private, 2021 onwards): A private company demonstrating robotic manipulation capabilities for space. They have successfully conducted technology demonstrations both inside [38] and outside the ISS [39].
- : Numerous studies and conceptual designs highlight the potential of OOA for building specific large structures:
- o Large modular space telescopes have been extensively studied (AAST [45, 46], MAST [55, 56, 57, 88, 89, 90, 91], designs involving modular assembly [88, 89, 90, 91, 93]).
 - o Space solar power stations [9] and large antennas [8] are prime candidates for OOA due to their sheer size.
 - o Concepts like Space Assembly of Large Structural System Architectures (SALSSA) [60] and SpiderFab [85, 86] (which combines manufacturing and assembly) propose architectures enabled by OOA.
 - o European efforts like DEOS aimed at robotic satellite disposal [68, 69, 70, 71], while different from assembly, contribute to the overall robotic manipulation expertise. The EROSS [75] and EROSS+ [81, 82, 83] projects focus on European robotic servicing capabilities, including grappling and manipulation, with ground simulation facilities like OOS-SIM [78] and planned In-Orbit Demonstrations (EROSS IOD) [84]. The Geostationary Servicing Vehicle (GSV) was an earlier ESA concept [65, 66, 67].

Challenges and Future Outlook (Adapted Discussion Section)

Despite significant progress, realizing routine, complex robotic on-orbit assembly faces several key challenges:

1. **Complex Dynamics and Control:** Manipulating large, flexible structures in microgravity involves complex coupled dynamics between the robot and the spacecraft base [35, 41, 42, 43, 44, 79]. Developing robust control systems that can handle these dynamics, avoid inducing unwanted base motion, and ensure precise manipulation and alignment is critical [79].
2. **Sensing and Perception Accuracy:** Achieving the millimeter-level precision required for joining mechanical and electrical interfaces is challenging in the space environment. Reliable pose estimation and force feedback during contact and mating are essential but difficult due to lighting variations, lack of gravity cues, and sensor limitations [2, 34, 35, 36, 37, 41, 42, 43, 44].
3. **Increased Autonomy and Robustness:** While teleoperation is feasible for simple tasks or in LEO with ISS support, assembly of large structures or operations in higher orbits (GEO, cislunar) requires much higher levels of autonomy to reduce dependence on constant ground control and mitigate communication delays [2, 34]. Robots must be able to handle unexpected situations, perform error detection and recovery autonomously [34].
4. **Component Design for Robot Handling:** Components intended for OOA must be designed with robotic interfaces and tolerances that facilitate automated capture, manipulation, and joining [72, 73, 74, 75, 89]. This requires close collaboration between robotics engineers and structural/system designers. The development of modular satellite architectures [72, 73, 74, 75, 89] is a promising step in this direction.
5. **Environmental Factors:** The space environment poses threats from radiation, extreme temperature variations, and micrometeoroids. Robots and components must be hardened against these factors, and operations must account for thermal distortions.
6. **Scalability and Logistics:** Assembling truly enormous structures will require launching multiple components, potentially hundreds or thousands. Efficient logistics for transporting these components to the assembly site and managing them in space is a significant challenge [10].

Looking ahead, the future of robotic on-orbit assembly is intertwined with the broader vision of ISAM [60, 61]. Future work will likely focus on:

- Developing more dextrous and versatile robotic arms and end-effectors [44].
- Enhancing on-board AI and decision-making for increased autonomy [21].
- Improving sensing and computer vision algorithms for complex, unstructured space environments.
- Further developing and standardizing modular component interfaces [72, 73, 74, 75, 89].
- Combining in-space manufacturing (like 3D printing) with assembly to reduce the number of launched components [61, 66, 85, 86].
- Conducting more complex in-orbit demonstrations [60, 61, 84].
- Exploring applications beyond observation platforms, such as in-space repair depots, refueling hubs, and orbital construction yards [10, 58, 59, 60, 61]. Robotic assembly is also seen as a key technology for establishing infrastructure on the Moon and Mars [12, 13].

The advancements in space robotics, propelled by international collaborations and commercial initiatives [4, 38, 39, 58], are steadily moving OOA from concept to reality. The ability to assemble, maintain, and upgrade assets in space robotically is poised to fundamentally change how we design, deploy, and utilize space systems, enabling unprecedented capabilities in science,

exploration, and commerce.

CONCLUSION

On-orbit assembly is a transformative capability essential for constructing future large-scale space infrastructure that exceeds the limitations of current launch vehicle capacity. Space robotics, encompassing sophisticated manipulators, advanced sensors, intelligent control systems, and mobility platforms, is the cornerstone technology enabling OOA [2, 21]. Significant progress has been made through decades of development and key demonstration missions, from the foundational manipulation capabilities shown on the ISS [22, 23, 24, 25, 26] and missions like ETS-VII [80] and Orbital Express [53], to dedicated OOA demonstrations like the planned OSAM-1 [59, 60, 61] and Archinaut [61, 66]. Despite these achievements, significant challenges remain, particularly in achieving high levels of autonomy, mastering complex dynamics and control, and developing robust sensing under difficult conditions [2, 34, 35, 41, 42, 43, 44, 79]. Addressing these challenges through continued research, technological development, and in-orbit demonstrations will be critical. As robotic capabilities mature and the need for larger space systems grows, robotic on-orbit assembly will transition from a cutting-edge technology to a fundamental capability, unlocking new frontiers in space science, exploration, and commercial utilization.

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