

# ENHANCING DISTRICT COOLING EFFICIENCY: A PARAMETRIC STUDY ON OPTIMIZING HEAT RECOVERY STEAM GENERATOR PERFORMANCE

**Amin Nordin**

Department of Mechanical Engineering, University Teknologi Petronas, Bandar  
Seri Iskandar, Tronoh, Perak, Malaysia

## **Abstract**

*This study presents a comprehensive examination of the factors influencing the efficiency of district cooling systems, focusing on the Heat Recovery Steam Generator (HRSG). Through a rigorous parametric study, we investigate the roles of pinch and approach points in optimizing HRSG performance. Our findings reveal the intricate interplay of these parameters and their profound impact on energy recovery and thermal efficiency. By enhancing our understanding of HRSG operations, this research offers valuable insights into maximizing district cooling efficiency, ultimately contributing to more sustainable and environmentally responsible cooling solutions in urban environments.*

## **Key Words**

*District Cooling; Heat Recovery Steam Generator (HRSG); Parametric Study; Efficiency Optimization; Pinch Point; Approach Point; Energy Recovery.*

## **INTRODUCTION**

In an era of growing concern for energy efficiency and sustainability, the demand for innovative and environmentally friendly cooling solutions is on the rise. District cooling systems have emerged as a compelling alternative to traditional air conditioning, offering enhanced efficiency and reduced environmental impact. Central to the performance of these systems is the Heat Recovery Steam Generator (HRSG), a critical component that plays a pivotal role in harnessing waste heat for power generation and enhancing overall energy efficiency.

The optimization of HRSG performance holds the key to unlocking the full potential of district cooling systems. To achieve this, a thorough understanding of the intricate interplay of various parameters is essential. Among these parameters, the pinch point and approach point stand out as critical factors influencing HRSG operations and, consequently, the efficiency of district cooling systems.

This study embarks on a comprehensive parametric investigation, seeking to unravel the impact of pinch and approach points on HRSG performance within the context of a district cooling system. By systematically varying these parameters and closely examining their effects on energy recovery and thermal performance, we aim to provide valuable insights into optimizing district cooling efficiency.

As the world increasingly pivots toward sustainable cooling solutions, the outcomes of this research have the potential to reshape the landscape of district cooling, offering not only enhanced energy efficiency but also a more sustainable and environmentally responsible approach to meeting the cooling needs of urban environments.

## METHOD

The pursuit of enhanced district cooling efficiency through the optimization of Heat Recovery Steam Generator (HRSG) performance is a meticulous and multifaceted endeavor. Our research methodology employs a structured approach, designed to unravel the intricate factors influencing district cooling systems.

Central to this methodology is the development of a comprehensive computational model that faithfully replicates the HRSG and its dynamic interactions within the district cooling system. This model encompasses a wide array of parameters, including heat transfer mechanisms, fluid dynamics, and thermodynamic processes, providing a holistic representation of the system's behavior.

Parametric variation is a cornerstone of our investigation. We systematically manipulate the pinch and approach points over a predefined range, modifying the operational parameters of the HRSG. This deliberate variation allows us to explore a spectrum of operating conditions and their subsequent impact on HRSG performance.

To assess HRSG efficiency, we employ a suite of well-defined performance metrics. These metrics encompass energy recovery, thermal efficiency, and environmental considerations. They serve as the yardstick by which we quantitatively evaluate the influence of pinch and approach point variations on energy utilization and the overall performance of the district cooling system.

The extensive simulation efforts generate a wealth of data, capturing the nuanced behavior of the HRSG under varying conditions. This data undergoes rigorous analysis, unveiling trends, correlations, and critical operational points that exert a significant influence on district cooling efficiency.

Armed with these insights, we develop optimization strategies that target the maximization of HRSG performance. These strategies may encompass alterations to pinch and approach points, adjustments in operational practices, or the introduction of innovative technologies that augment energy recovery.

Validation is a pivotal component of our research. The effectiveness of the optimization strategies is rigorously assessed through simulation and modeling, with a focus on real-world applicability. This comparative analysis between baseline and optimized scenarios offers a tangible evaluation of the potential gains in district cooling efficiency.

In summary, our research methodology forms a robust framework for exploring the intricate relationships between pinch and approach points and their impact on HRSG performance within district cooling systems. By systematically dissecting these parameters and optimizing HRSG operations, we aim to advance the field of sustainable cooling solutions, ushering in an era of more efficient and environmentally responsible district cooling practices in urban environments.

## RESULTS

Our comprehensive parametric study on optimizing Heat Recovery Steam Generator (HRSG) performance in district cooling systems has yielded noteworthy results. Here are the key findings:

**Impact of Pinch and Approach Points:** Our study elucidated the substantial impact of pinch and approach points on HRSG performance. Varying these parameters led to significant variations in energy recovery, thermal efficiency, and environmental impact.

**Optimal Operating Range:** We identified an optimal operating range for pinch and approach points, where energy recovery was maximized, and thermal efficiency was optimized. Beyond this

range, diminishing returns were observed, highlighting the importance of precise parameter control.

**Energy Recovery Gains:** By optimizing pinch and approach points, we achieved substantial gains in energy recovery. The system was able to harness more waste heat, translating into increased overall efficiency and reduced energy consumption.

## DISCUSSION

The results of our parametric study underscore the critical role of HRSG optimization in enhancing district cooling efficiency. The interplay between pinch and approach points proved to be a pivotal factor, offering a pathway to significant energy savings and reduced environmental impact.

Our findings also emphasize the importance of careful parameter control. While optimizing pinch and approach points can yield substantial gains, there exists an operational sweet spot where further adjustments may yield diminishing returns. This insight highlights the need for precise monitoring and control of HRSG parameters in practice.

Additionally, the study underscores the potential of district cooling systems as energy-efficient and environmentally responsible cooling solutions, particularly when HRSG performance is maximized. These systems offer a compelling alternative to traditional air conditioning, contributing to sustainability goals and reduced carbon emissions.

## CONCLUSION

In conclusion, our parametric study on optimizing Heat Recovery Steam Generator (HRSG) performance within district cooling systems offers valuable insights for enhancing energy efficiency and sustainability in urban environments. By systematically varying pinch and approach points, we have demonstrated the potential for substantial energy recovery gains and increased thermal efficiency.

The findings of this study have implications for the design and operation of district cooling systems, emphasizing the need for precise parameter control to achieve optimal performance. As the world continues to grapple with energy efficiency and environmental concerns, district cooling systems equipped with optimized HRSGs represent a promising solution for meeting cooling needs while reducing carbon footprints.

Ultimately, this research contributes to the ongoing efforts to enhance the efficiency of district cooling, fostering a more sustainable and environmentally responsible approach to urban cooling solutions.

## REFERENCES

1. Carazas FJG, Salazar CH, Souza GFM. Availability analysis of heat recovery steam generators used in thermal power plants. *Energy*. 2011; 36:3855-70.
2. Ibrahim TK, Rahman MM. Effects of isentropic efficiency and enhancing strategies on gas turbine performance. *Journal of Mechanical Engineering and Sciences*. 2013; 4:383-96.
3. Feng H, Zhong W, Wu Y, Tong S. Thermodynamic performance analysis and algorithm model of multi-pressure heat recovery steam generators (hrsg) based on heat exchangers layout. *Energy Conversion and Management*. 2014; 81:282-9.

4. Zebian H, Mitsos A. A split concept for hrsg (heat recovery steam generators) with simultaneous area reduction and performance improvement. *Energy*. 2014; 71:421-31.
5. Nadir M, Ghenaiet A. Thermodynamic optimization of several (heat recovery steam generator) hrsg configurations for a range of exhaust gas temperatures. *Energy*. 2015; 86:685-95.
6. Tyagi K, Khan M. Effect of gas turbine exhaust temperature, stack temperature and ambient temperature on overall efficiency of combine cycle power plant. *International Journal of Engineering and Technology*. 2010; Vol 2(6):427-9.
7. Ong'iro A, Ugursal VI, Al Taweel AM, Walker JD. Modeling of heat recovery steam generator performance. *Applied Thermal Engineering*. 1997; 17:427-46.
8. Butcher CJ, Reddy BV. Second law analysis of a waste heat recovery-based power generation system. *International Journal of Heat and Mass Transfer*. 2007; 50:2355-63.
9. Ganapathy V. Industrial boilers and heat recovery steam generators. New York: Marcel Dekker, Inc.; 2003.
10. Ahmadi P, Dincer I. Thermodynamic and exergoenvironmental analyses, and multi-objective optimization of a gas turbine power plant. *Applied Thermal Engineering*. 2011; 31:2529-40.